

## B6 Tape Machine Spare Parts Manual



### FEATURES

- New spring for paper cut allowing an easier adjustment and substitution of the spring itself.
- The top heater can be purchased separately.
- Maximum operator safety.
- The B6 is compatible with various tapes
- Varnished steel sides, burnished and zined parts protect against corrosion
- Rugged and reliable with low maintenance costs

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POS	Part Number	Description	Quantity		POS	Part Number	Description	Quantity		POS	Part Number	Description	Quantity
1	<b>21005507</b>	Brush	<b>1</b>		28	<b>23300156</b>	Tension Spring	<b>1</b>		53	<b>23300576</b>	Set Screw	<b>1</b>
2	<b>23210000</b>	Water Reservoir	<b>1</b>		29	<b>23300383</b>	Upper Drive Wheel	<b>1</b>		54	<b>74002842</b>	Stop Segment	<b>1</b>
3	<b>23210011</b>	Locking Pin	<b>1</b>		30	<b>74005509</b>	Shaft	<b>1</b>		55	<b>23300598</b>	Washer	<b>2</b>
4	<b>23210022</b>	Washer	<b>2</b>		31	<b>74002315</b>	Shaft	<b>1</b>		56	<b>74002841</b>	Feed Lever	<b>1</b>
5	<b>23103215</b>	Circlip	<b>2</b>		33	<b>23300509</b>	Bearing Bush	<b>2</b>		57	<b>23300190</b>	Thumbscrew	<b>1</b>
6	<b>74003631</b>	Cover Plate L	<b>1</b>		34	<b>74005510</b>	Pressure Roll	<b>1</b>		58	<b>74005355</b>	Rubber Foot	<b>4</b>
7	<b>23210044</b>	Cover Plate U	<b>1</b>		35	<b>21000739</b>	Washer	<b>1</b>		59	<b>23300532</b>	Hexagon Nut	<b>1</b>
8	<b>23210055</b>	Weight	<b>1</b>		36	<b>23300601</b>	ension Spring	<b>1</b>		60	<b>22004031</b>	Spring Washer	<b>1</b>
9	<b>23300054</b>	Locking Nut	<b>1</b>		37	<b>21008759</b>	Spring Washer	<b>4</b>		61	<b>74002844</b>	Rubber Stop	<b>1</b>
10	<b>74005357</b>	LH Side Cover	<b>1</b>		38	<b>21008691</b>	Hexagon Nut	<b>4</b>		62	<b>74002736</b>	Collar Screw	<b>1</b>
11	<b>74005348</b>	Bearing Block	<b>2</b>		39	<b>21008500</b>	Screw	<b>4</b>		63	<b>22000300</b>	Lower Shear Blade	<b>1</b>
12	<b>74005351</b>	Water Tank Mount	<b>1</b>		40	<b>23210271</b>	U Shear Blade	<b>1</b>					
13	<b>21000013</b>	Water Tank	<b>1</b>		41	<b>23300667</b>	U Shear Blade Frame	<b>1</b>		A	<b>74003632</b>	Water Reservoir	
14	<b>74005352</b>	Water Tank Mount	<b>1</b>		42	<b>74005358</b>	Cover	<b>1</b>		B	<b>23210419</b>	U Cover Plate	
15	<b>23300281</b>	Rubber Feed Ring	<b>1</b>		43	<b>74005386</b>	U Paper Guide	<b>1</b>		C	<b>23210420</b>	Water Reservoir	
16	<b>23300292</b>	Feed Wheel	<b>1</b>		45	<b>74002254</b>	Rear Wall	<b>1</b>		D	<b>23210431</b>	Water Reservoir	
17	<b>74005353</b>	Shaft	<b>1</b>		46	<b>74002847</b>	Sheet Metal Screw	<b>4</b>		E	<b>74005359</b>	Roller	
18	<b>22000231</b>	Circlip	<b>11</b>		47	<b>74005347</b>	Guide Plate	<b>2</b>		F	<b>74005525</b>	Feed Unit	
19	<b>74005350</b>	Cam Gear	<b>1</b>		48	<b>74005346</b>	Bottom Plate	<b>1</b>		G	<b>74005526</b>	Tappet Unit	
20	<b>74002821</b>	Sheet Metal Screw	<b>1</b>		49	<b>74005360</b>	Tension Spring	<b>1</b>					
21	<b>23300269</b>	Tappet	<b>2</b>		50	<b>74005356</b>	RH Side Cover	<b>1</b>		R	<b>74002311</b>	Heater 230V	
22	<b>74005384</b>	Shaft	<b>1</b>		51	<b>74005349</b>	Cover	<b>1</b>		R	<b>74007203</b>	Heater 240v	
23	<b>74003337</b>	Gear	<b>1</b>		52	<b>74005507</b>	Dial Ring m	<b>1</b>		R	<b>85008322</b>	Heater 115v	
24	<b>74005527</b>	Ring	<b>1</b>		52	<b>74005506</b>	Dial Ring "	<b>1</b>		R	<b>74008771</b>	Heater 100v	
25	<b>74003342</b>	Autolock	<b>1</b>										
26	<b>74005585</b>	Screw	<b>4</b>										
27	<b>74002314</b>	Shear Blade Frame	<b>1</b>										

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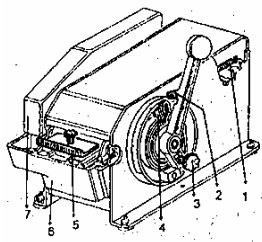


FIG. 1

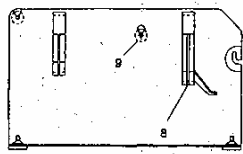


FIG. 2

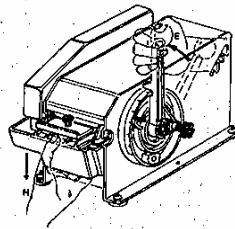


FIG. 4A

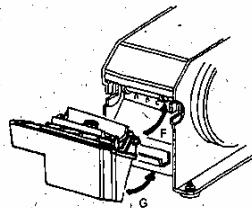


FIG. 4B

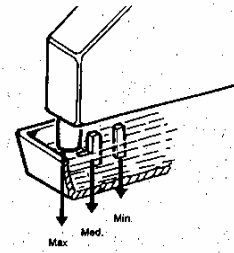


FIG. 5

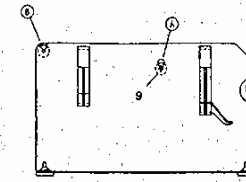


FIG. 6

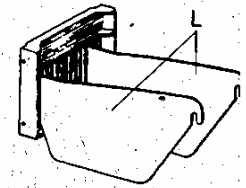
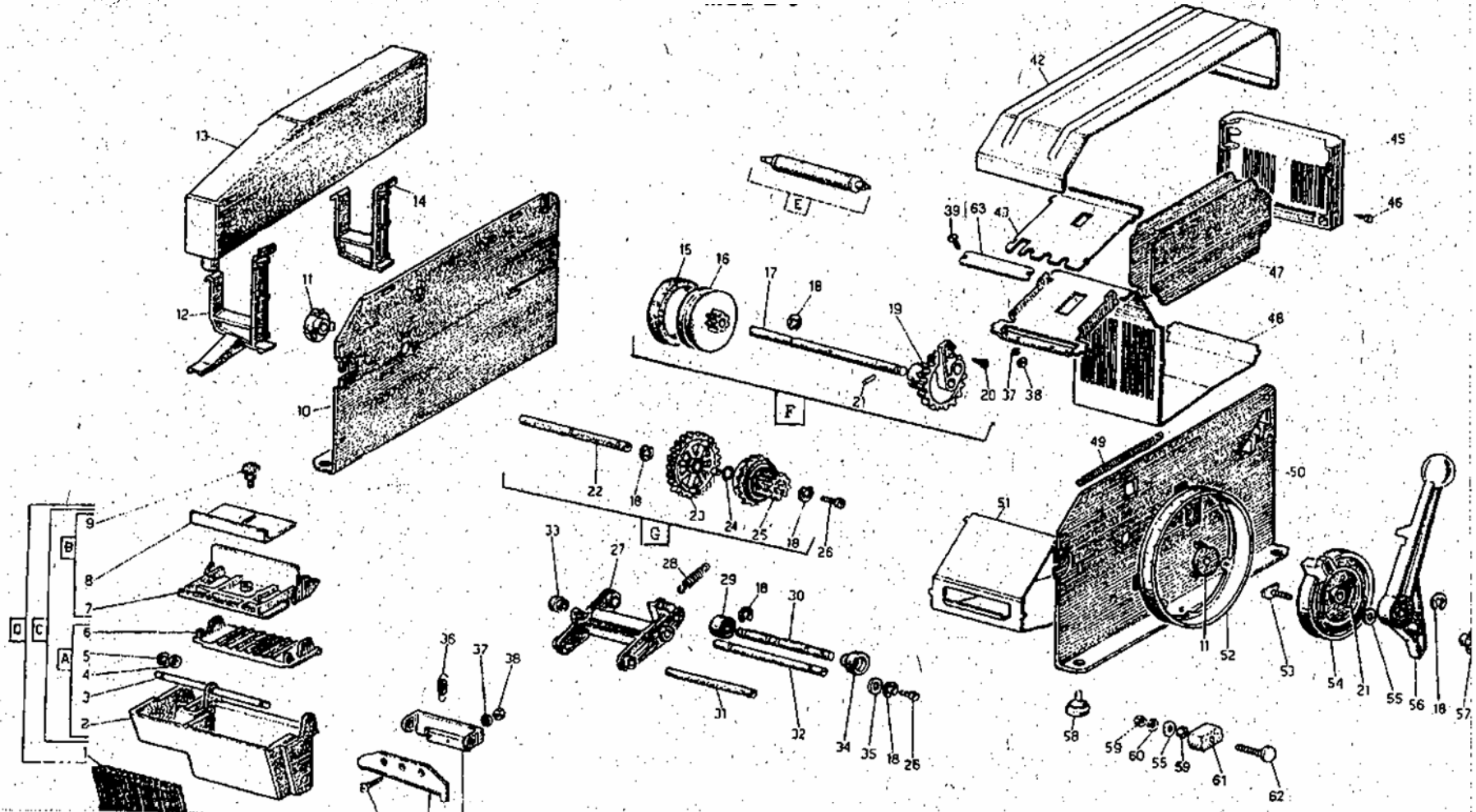


FIG. 7



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